

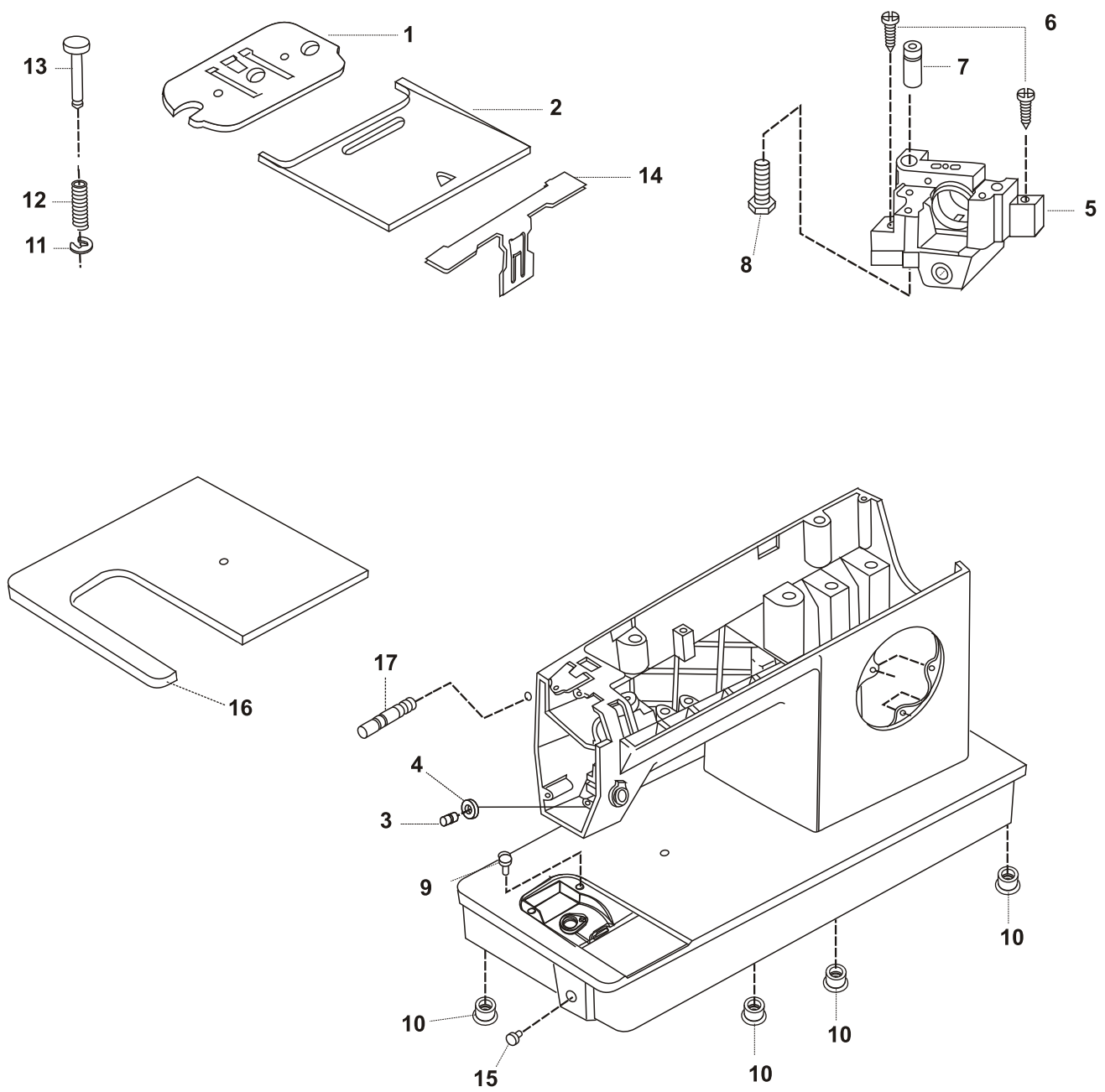


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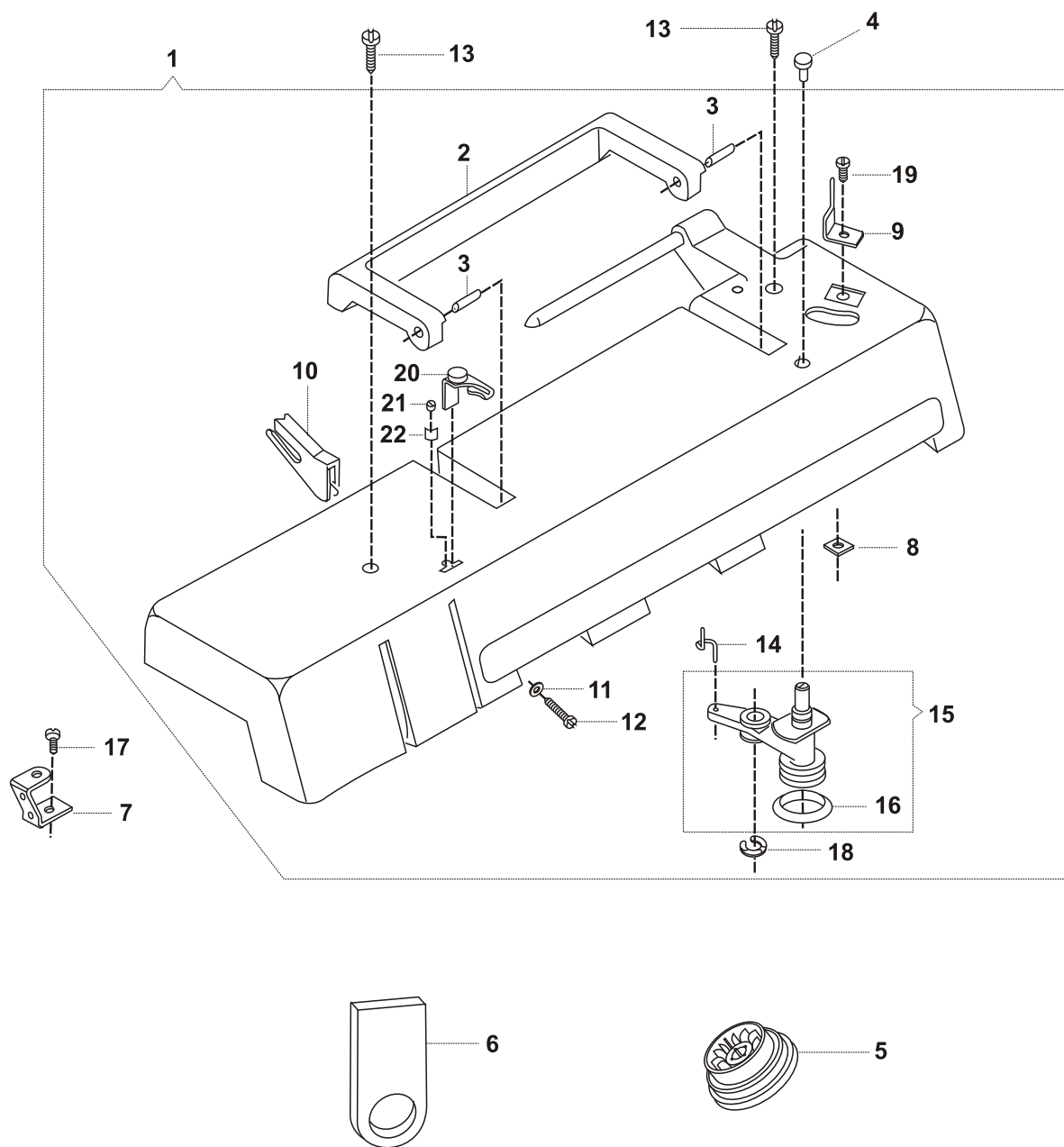
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Liste de pièces
Lista de Piezas
Parts List

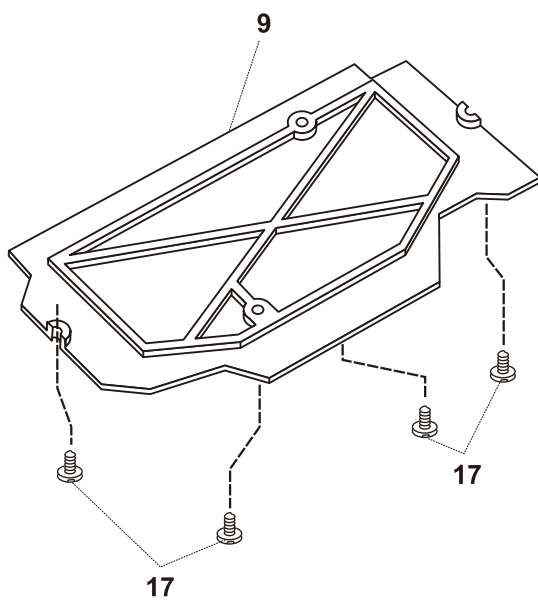
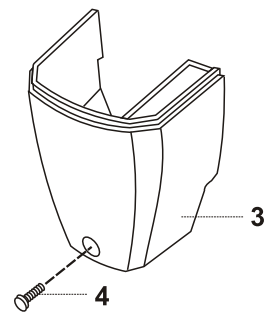
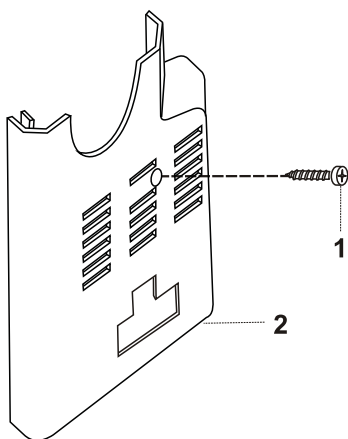
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Pos	Part No	Description
1	356713910	Throat plate
2	270 179982	Slide plate (Flat bed)
3	270 357438001	Tension releasing lever hinge pin
4	270 357464002	Washer
5	270 446347931	Arm shaft (rear) housing complete
6	N/S	Screw
7	270 357019	Arm top cover support stud
8	270 357020451	House mounting screw
9	270 353624	Needle plate pin
10	270 359190900	Under bed cover cushion (NON SKID)
11	270 179926	Throat plate clamp spring retaining ring
12	270 357611	Throat plate clamp spring
13	270 357445	Throat plate clamp (Flat Bed)
14	270 446482	Bed slide spring
15	357674001	Bed plug
16	358448451	Bed extensible throat plate (Flat bed)
17	446375000	Thread takeup lever link hinge stud

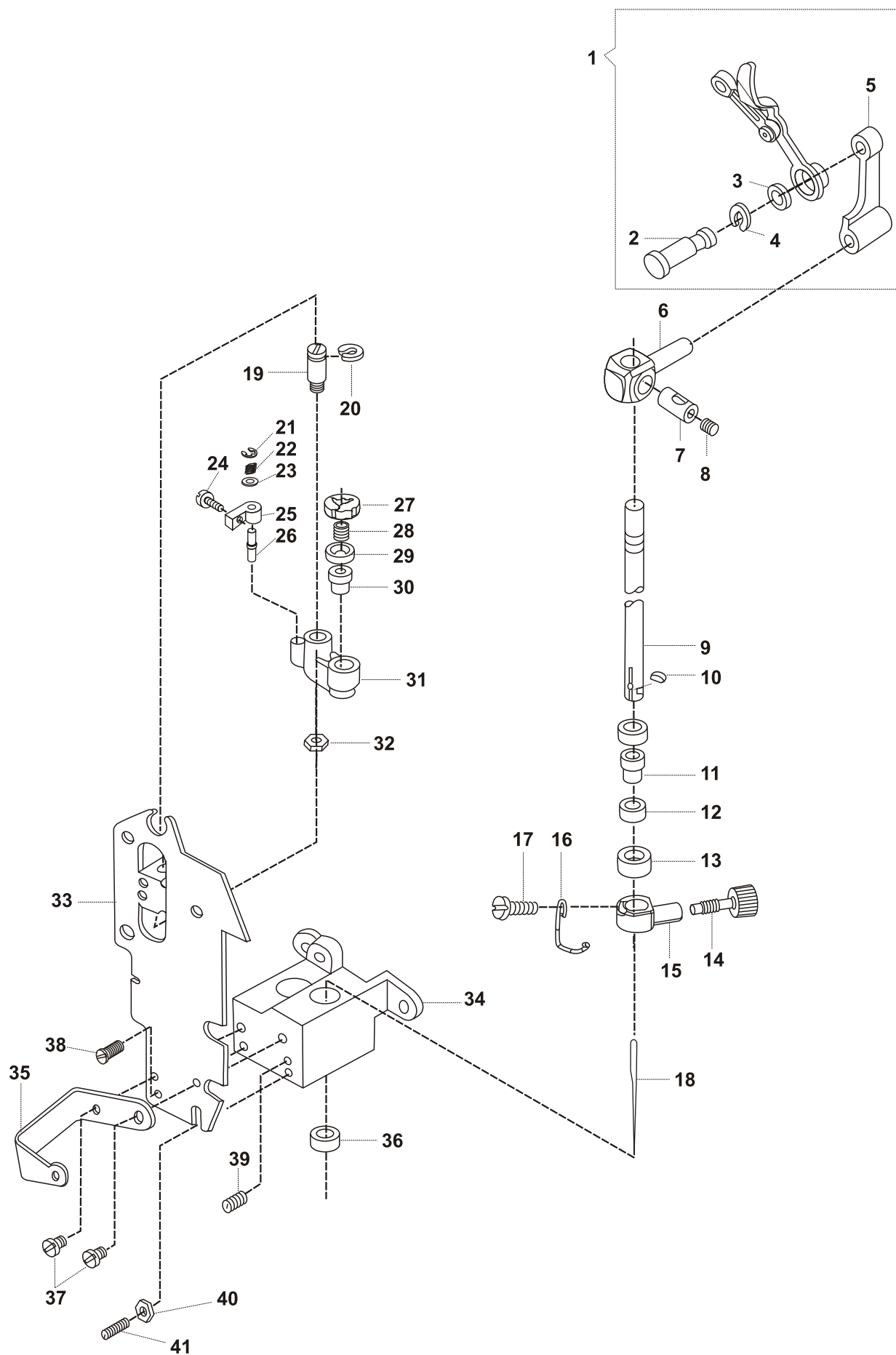


Pos	Part No	Description
1	N/S	Arm top cover complete
2	270 357329902	Machine handle
3	270 357325900	Handle hinge pin
4	270 353624	Arm top cover hole plug
5	270 179967463	Arm top cover spool pin thread leadoff (Accessory)
6	N/S	Arm top cover shrouder
7	270 531765	Arm top cover bracket (Left)
8	53640819	Bobbin winder stop screw nut
9	270 445924	Bobbin winder stop
10	270 357084452	Arm top cover thread guide
11	270 446138	Thread guide screw washer
12	270 356116451	Thread guide screw
13	270 354895453	Arm top cover screw
14	270 531766	Bobbin winder spring
15	270 531767457	Bobbin winder assembly
16	270 015287701	Bobbin winder friction ring
17	270 354826451	Arm top cover bracket (Left) set screw
18	270 445486	Retaining ring
19	270 141920455	Bobbin winder stop screw
20	270 356047	Bobbin winder tensioner complete
21	270 141936833	Tension bracket adjusting screw
22	270 044794	Tension bracket adjusting screw retaining clip



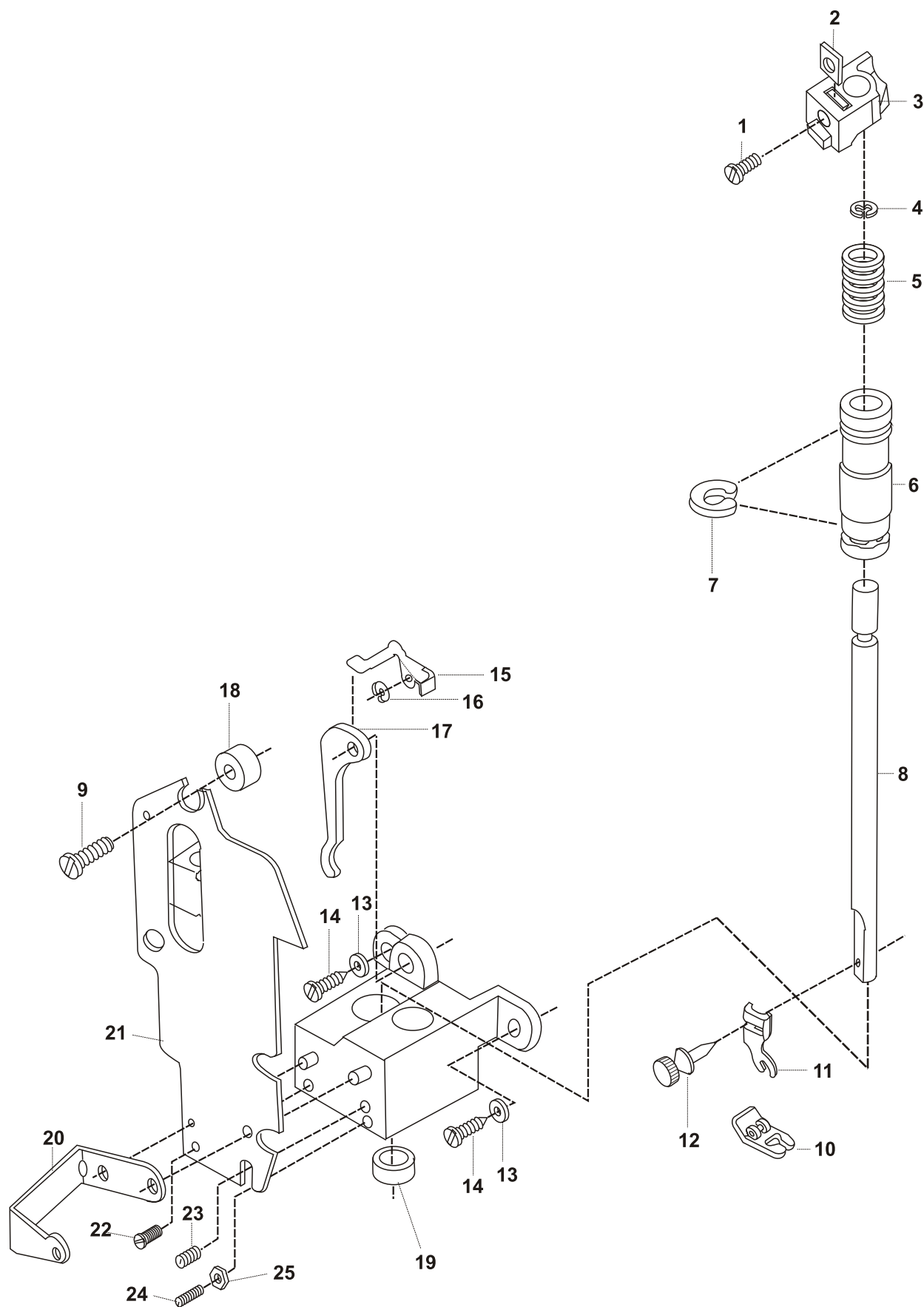
Pos	Part No	Description
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1	270 364063451	Arm end cover set screw
2	N/S	Arm end cover
3	N/S	Face plate
4	270 354133453	Face plate set screw
5	N/S	Under bed cover (Flat bed)
6	270 359190900	Under bed cover cushion (Non skid)
7	358499451	Under bed cover set screw

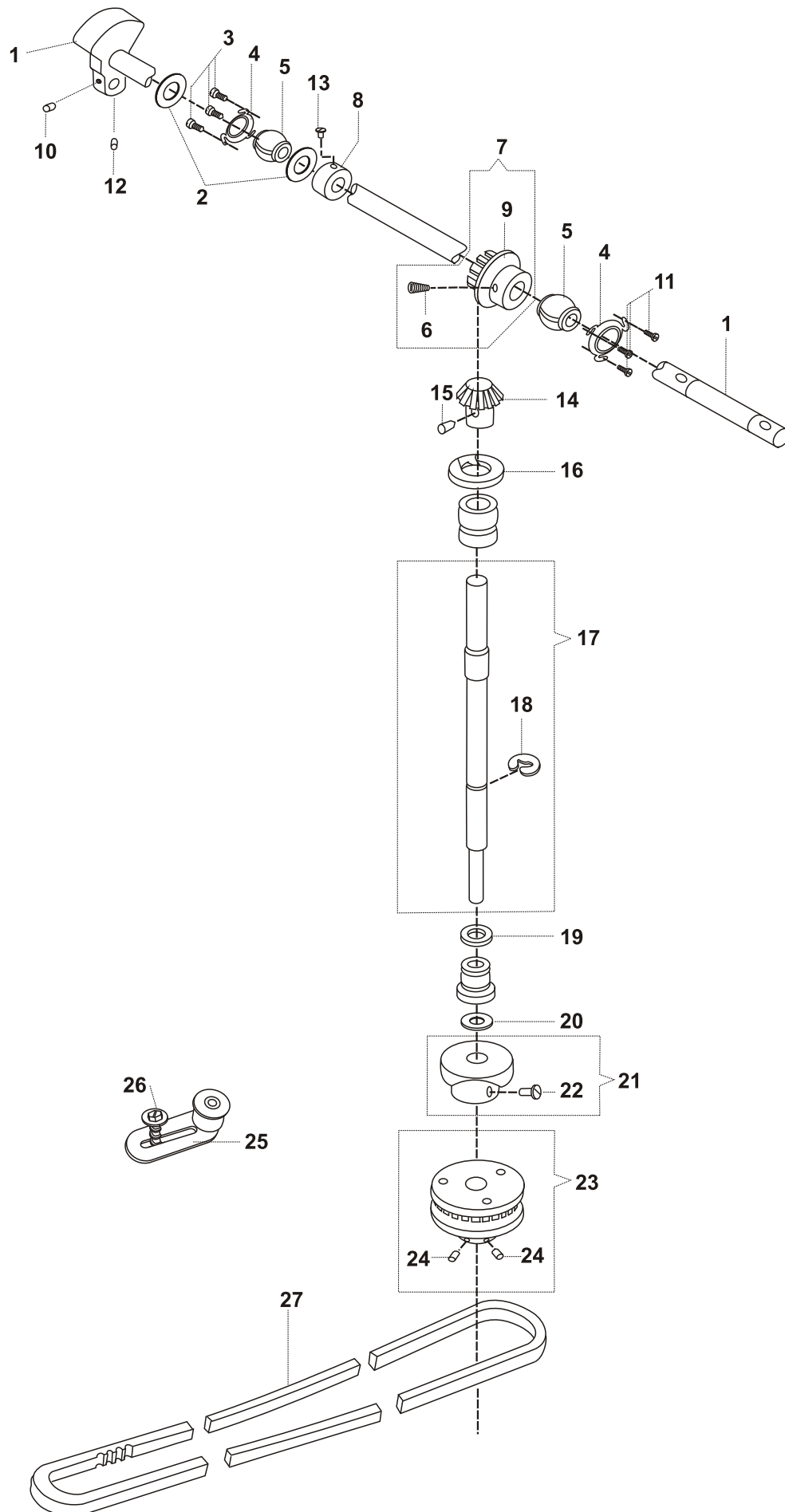


Pos Part No Description

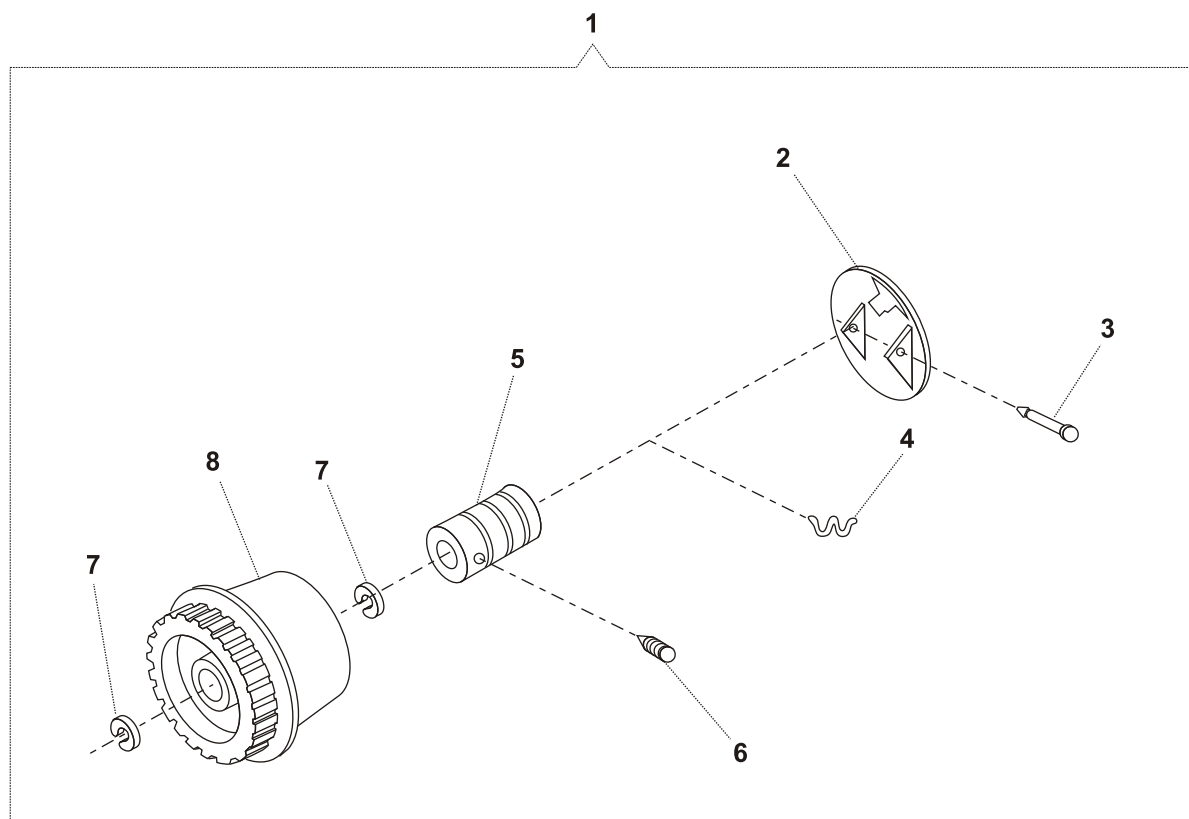
1	445672940	Takeup lever complete
2	358275000	Thread takeup stud
3	270 357431000	Needle bar cranck
4	270 445486	Retaining ring
5	358251900	Takeup stud washer
6	270 353549940	Needle bar connecting stud
7	270 037931	Needle bar connecting stud hinge pin
8	270 141916833	Needle bar clamp screw
9	270 445793	Needle bar
10	N/S	Needle bar gib
11	270 446355001	Needle bar ball bushing (Lower)
12	270 507379	Needle bar ball bushing (Lower) socket
13	270 446361001	Needle bar ball bushing (Lower) adjusting collar
14	270 355248451	Needle thumb screw
15	270 357429001	Needle clamp body
16	357421001	Needle clamp thread guide
17	270 141920455	Needle clamp body screw
18	N/S	Needle cat. 2045 size 14
19	270 446359	Needle bar vibrating bracket hinge pin
20	270 445721	Needle bar vibrating bracket hinge pin retaining ring
21	270 179926	Needle bar driving arm hinge bkt. hinge pin ret. ring
22	270 357504	Needle bar driving arm hinge bkt. hinge pin spring
23	270 446138	Needle b. driv. arm hinge bkt. hinge pin spr. washer
24	270 354826451	Needle bar driving arm hinge bracket screw
25	270 357503	Needle bar driving arm hinge bracket
26	270 357502	Needle bar driving arm hinge bracket hinge pin
27	270 353522	Needle bar ball bushing (Upper) retaining ring
28	270 357616000	Needle bar ball bushing (Upper) socket spring
29	270 357615000	Needle bar ball bushing (Upper) socket
30	270 446355001	Needle bar ball bushing (Upper)
31	270 353521	Needle bar vibrating bracket
32	270 357093451	Needle bar vibrating bracket hinge pin nut
33	N/S	N. b., p. b. & vibrating bracket housing plate
34	270 446350901	N. b., p. b. & vibrating bracket housing
35	270 446360900	Face plate support
36	44450000	Needle bar ball bushing (Lower) socket (Upper)
37	270 113480451	Face plate support screw
38	270 354906451	Presser bar bushing set screw
39	270 141938833	Needle bar ball bush. (Lower) adj. collar set screw
40	54591451	Needle bar over throw set screw nut
41	270 354993451	Needle bar over throw set screw



Pos	Part No	Description
1	270 355279451	Presser bar support screw
2	270 353367451	Presser bar support nut
3	270 357357000	Presser bar support
4	270 353215	Retaining ring
5	270 357362	Presser bar spring
6	270 445947002	Presser bar bushing
7	270 357604000	Retaining ring
8	270 357602	Presser bar
9	N/S	Presser bar support bracket screw
10	270 446371	Presser foot for zigzag sewing
11	270 155964	Presser foot shank
12	270 354135452	Presser foot thumb screw
13	270 353375451	Vibrating bracket housing mounting washer
14	270 113434451	Vibrating bracket housing mounting screw
15	270 445925	Tension releasing lever
16	270 445486	Retaining ring
17	N/S	Presser bar lifter
18	531627000	Vibrating bracket plate bushing
19	44450000	Needle bar ball bushing (Lower) socket (Upper)
20	270 446360900	Bracket housing support
21	N/S	Bracket housing plate
22	270 354906451	Presser bar bushing set screw
23	270 141938833	Needle bar ball bush. (Lower) adj. collar set screw
24	270 354993451	Needle bar over throw set screw
25	54591451	Needle bar over throw set screw nut

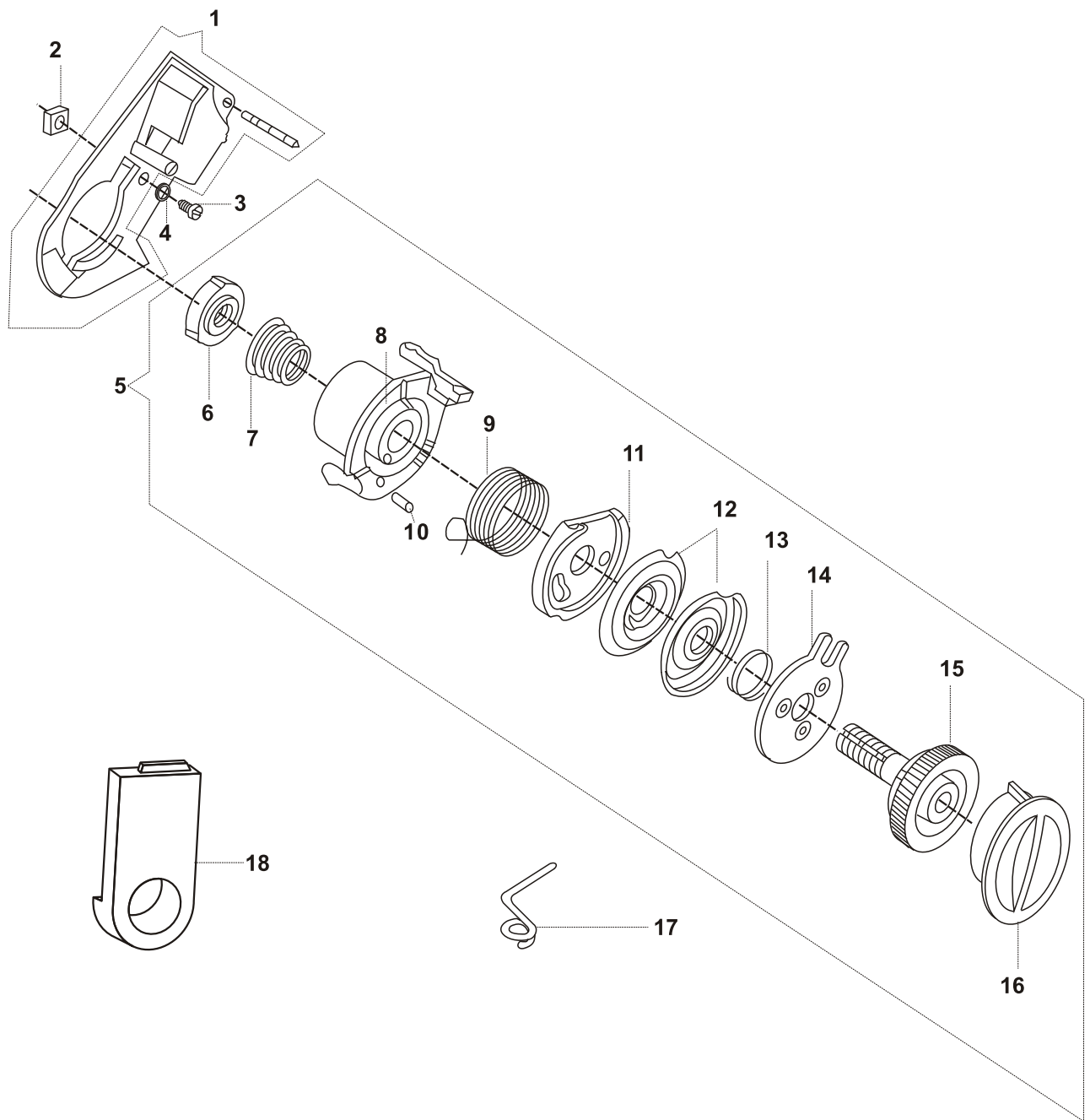


<u>Pos</u>	<u>Part No</u>	<u>Description</u>
1	270 531684	Arm shaft assembly
2	270 319764	Flat washer
3	270 113455001	Screw 4,2 x 15
4	270 446385	Bushing bracket
5	270 446384	Ball bushing
6	270 354813451	Bevel gear & feed lifting eccentric set screw
7	270 353272	Bevel gear & feed lifting eccentric
8	270 353552901	Collar
9	270 353413	Bevel gear & feed lifting eccentric washer
10	270 354105833	Needle bar crank position set screw
11	N/S	Bushing retaining bracket screw
12	270 141916833	Needle crank stud mounting screw
13	270 113500451	Arm shaft (Horizontal) retaining collar screw
14	270 446223902	Vertical spiral gear
15	270 354105833	Vertical spiral gear screw
16	270 356819	Felt washer
17	270 179952002	Vertical shaft with ring
18	270 353215	Retaining ring
19	270 353394	Flat washer
20	270 319826	Flat washer
21	270 446228	Feed lifter cam assembly
22	270 354105833	Feed lifter cam screw
23	270 353438001	Vertical shaft pulley complete
24	270 354906451	Pulley screw
25	358499451	Drive belt tension adjuster
26	358287451	Tension adjusting screw
27	270 446237	Hook driving belt

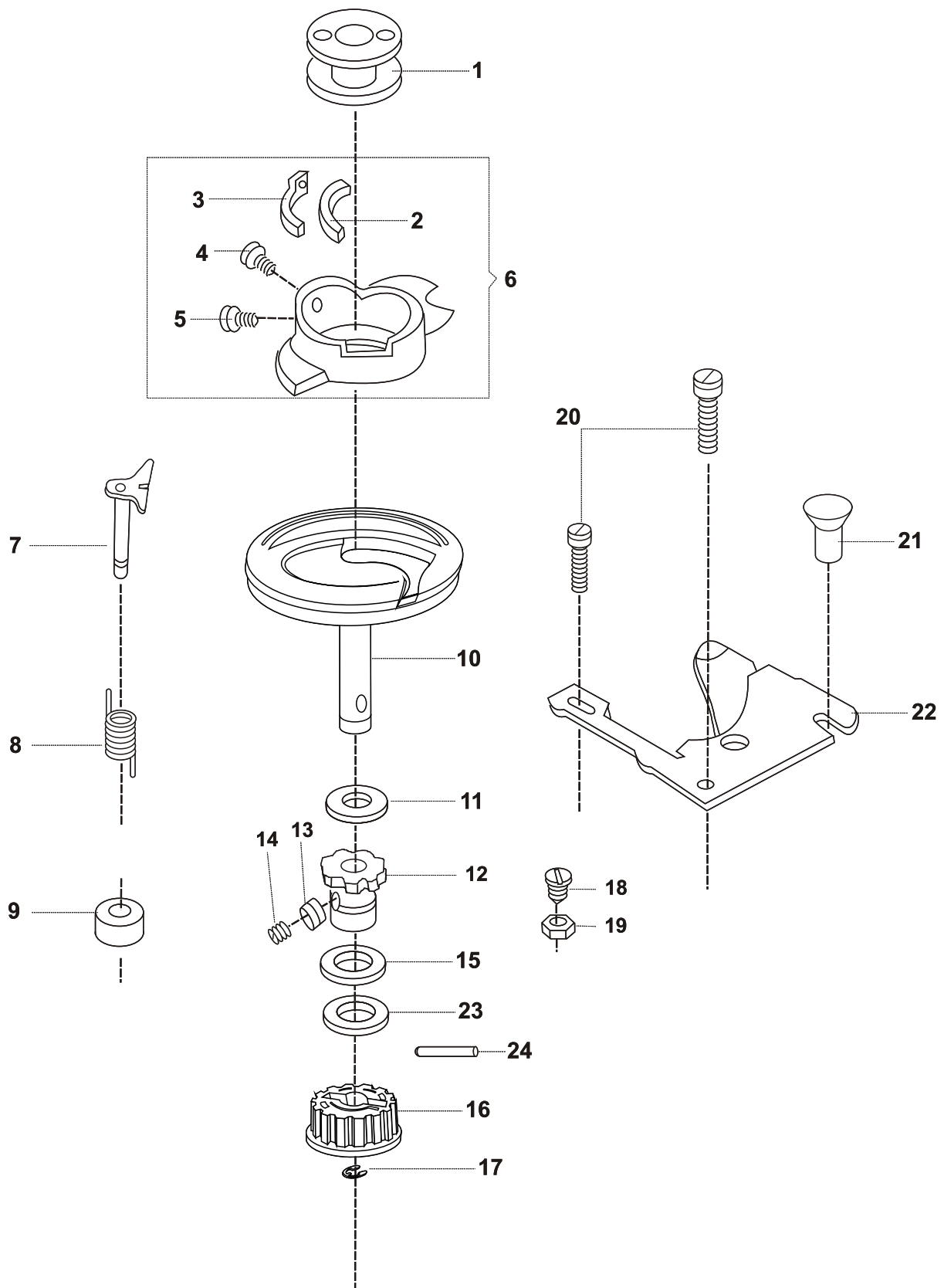


Pos Part No Description

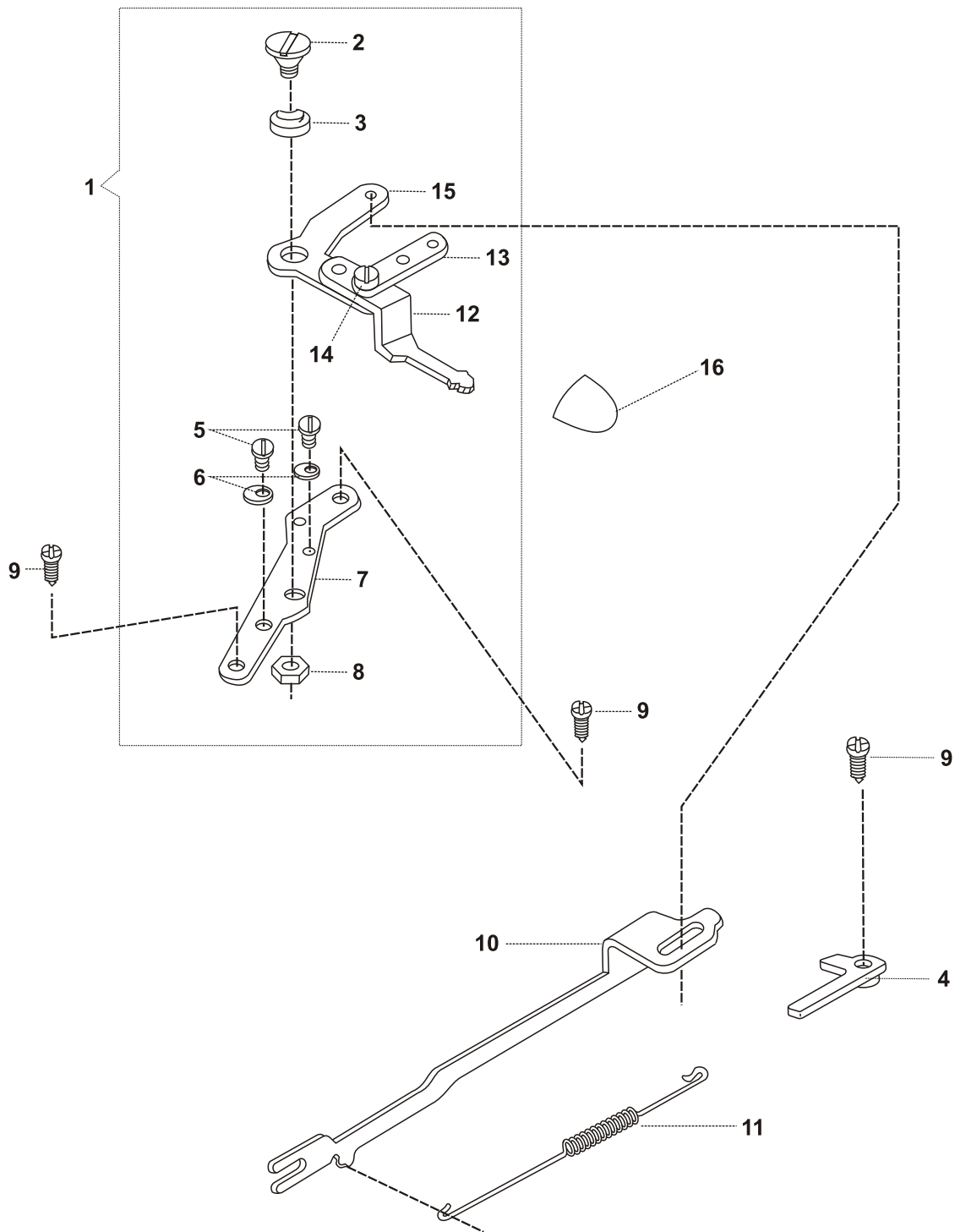
1	270 357009452	Hand wheel (Plastic) complete
2	270 357367902	Hand wheel diseng. clutch engaging plate cover
3	270 357364	Hand wheel diseng. clutch engaging plate hinge pin
4	270 357365	Hand wheel diseng. clutch engaging act. spring
5	270 357359	Hand wheel disengaging clutch bushing
6	270 354813451	Hand wheel disengaging clutch bushing screw
7	270 446387	Hand wheel retaining ring
8	356958452	Hand wheel (Plastic)



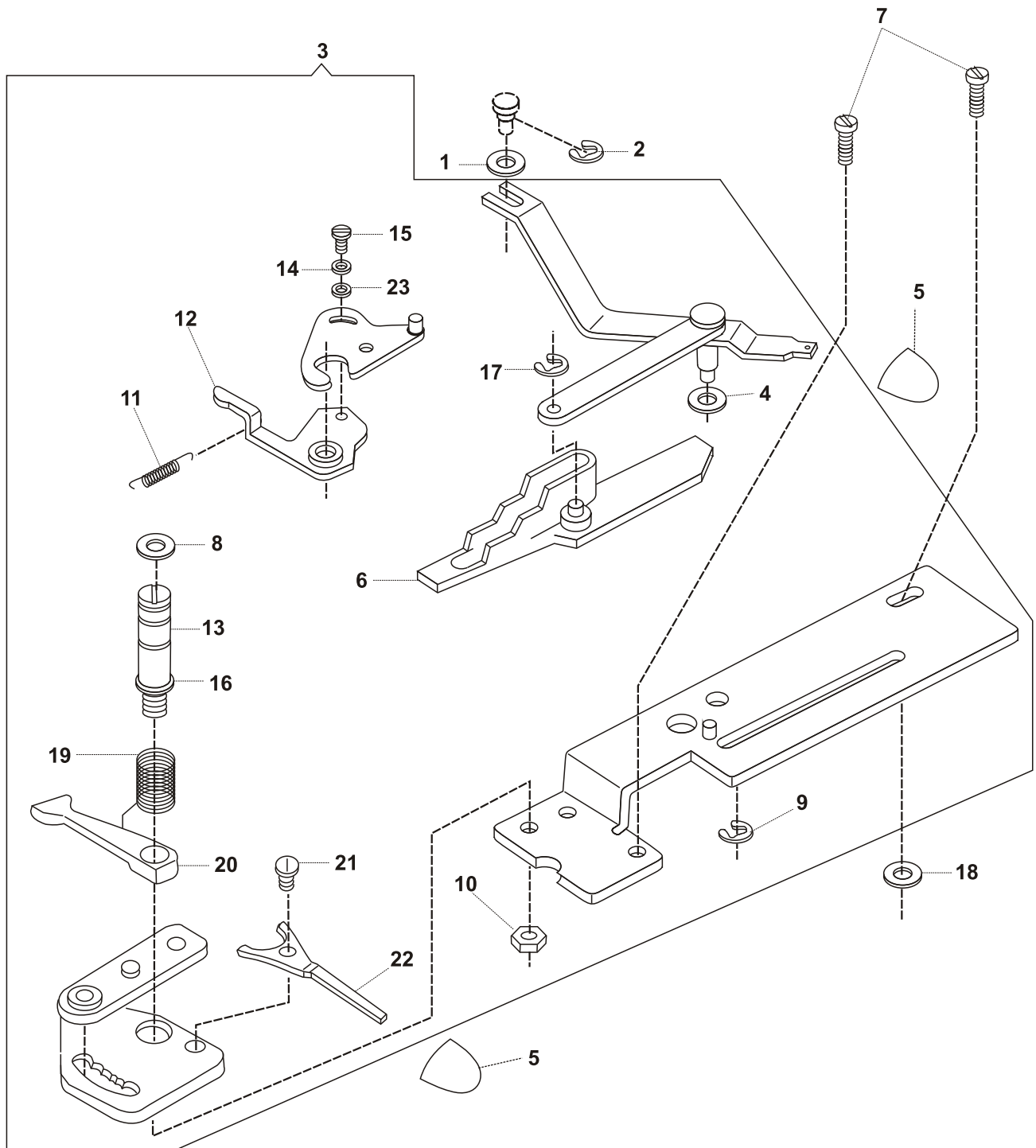
<u>Pos</u>	<u>Part No</u>	<u>Description</u>
1	356040453	Tension mechanism shrouder assembly
2	270 514698451	Fixing nut
3	270 141808457	Shrouder screw
4	270 356443	Washer
5	N/S	Tension mechanism assembly
6	270 356095	Tension stud nut
7	270 356096	Tension spring
8	270 356089	Tension mechanism support
9	270 356097	Thread takeup spring
10	270 356246900	Tension mechanism support pin
11	270 356091	Thread guard
12	270 356094	Tension disc
13	358123900	Tension disc spring
14	358124900	Tension disc pressure plate
15	270 356092451	Tension indicator with stud
16	356090484	Tension indicator dial
17	270 445784	Thread guide
18	N/S	Tension shrouder



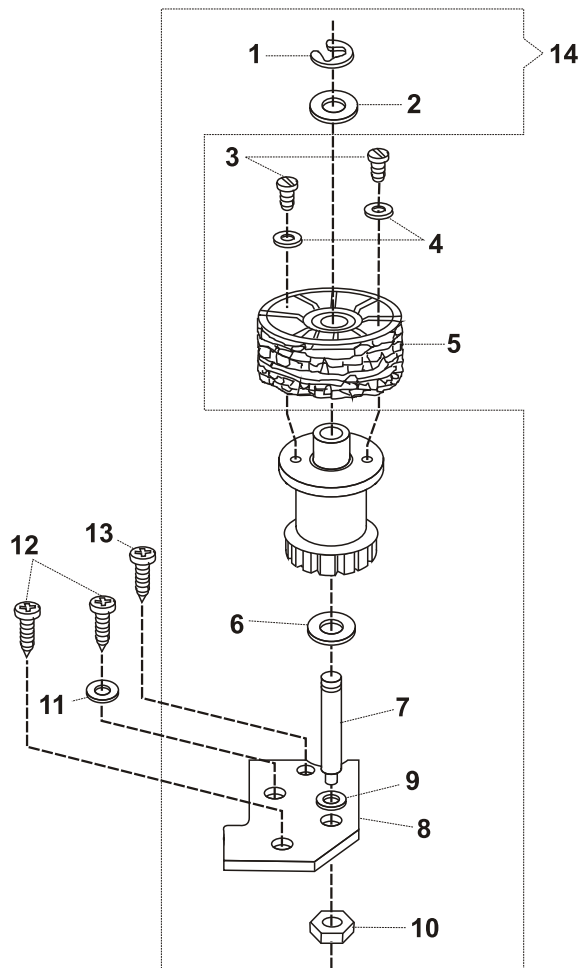
<u>Pos</u>	<u>Part No</u>	<u>Description</u>
1	270 172336	Bobbin
2	270 356490451	Bobbin case tension spring segment
3	270 314715000	Bobbin case tension spring
4	270 355254451	Regulating screw
5	270 139975452	Tension spring segment screw
6	270 421325001	Bobbin case complete
7	270 358021000	Bobbin case retaining
8	270 358018900	Reitaning spring
9	270 358019900	Retaining plate retaining ring
10	359761900	Hook
11	270 353453	Pulley washer
12	270 353410900	Rotating hook bushing
13	270 353367451	Set screw nut
14	270 141938833	Set screw
15	270 382861906	Pulley washer
16	270 359762900	Hook pulley
17	359763451	Ring of retention of the pulley
18	270 141844451	Rotating hook bushing adjusting screw
19	270 618638005	Screw nut
20	270 354917451	Position plate screw
21	270 357349451	Position plate stud
22	270 044873001	Position plate
23	270 359764900	Rotating hook spring washer
24	270 359769900	Pin



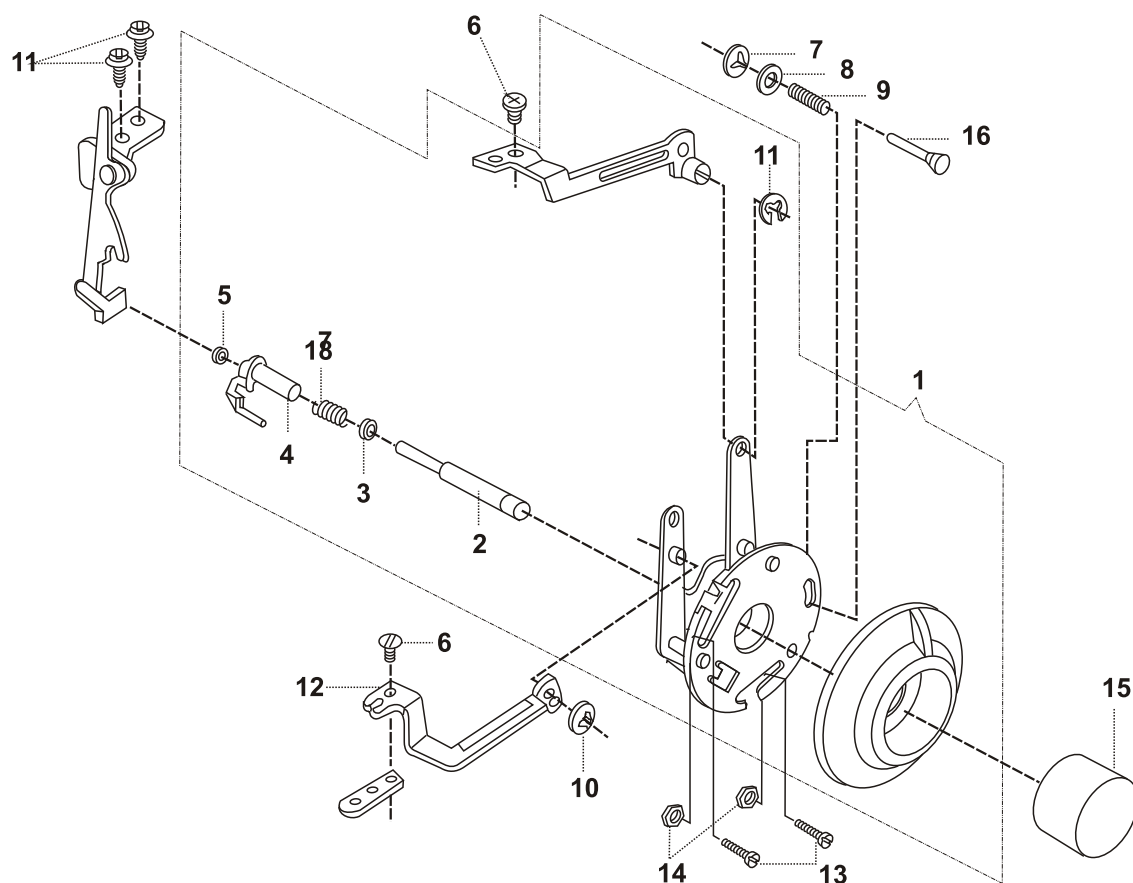
<u>Pos</u>	<u>Part No</u>	<u>Description</u>
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14	270 141938833	Set screw
15	270 382861906	Pulley washer
16	270 359762900	Hook pulley
17	359763451	Ring of retention of the pulley
18	270 141844451	Rotating hook bushing adjusting screw
19	270 618638005	Screw nut
20	270 354917451	Position plate screw
21	270 357349451	Position plate stud
22	270 044873001	Position plate
23	270 359764900	Rotating hook spring washer
24	270 359769900	Pin



<u>Pos</u>	<u>Part No</u>	<u>Description</u>
1	270 049204000	Pattern selector lever hinge stud washer
2	270 445486	Pattern selector lever retaining ring
3	356068000	Needle position & pattern selector complete
4	270 446138	Pattern selector drive stud washer
5	270 357699904	Selector lever knob
6	446406000BUY	Pattern selector cam slide
7	270 113455001	Pattern selector mounting plate screw
8	270 353548	Disc follower stud washer
9	270 408030	Pattern selector lever retaining ring
10	270 054591451	Disc follower stud nut
11	270 446415	Disc follower disengaging lever spring
12	270 446412	Disc follower disengaging lever
13	270 353584	Disc follower stud
14	270 445808	Disc follower dis. lever plate adjusting screw washer
15	270 141913451	Disc follower disengaging lever plate adj. screw
16	270 353585	Disc follower stud collar
17	270 446417	Pattern selector cam slide conn. link ret. ring
18	270 353488	Pattern selector mounting plate spacer
19	270 179897	Disc follower spring
20	270 446404	Disc follower
21	270 141913451	Needle position selector lever screw
22	270 356065	Disc follower selector lever
23	270 356830001	Disc follower diseng. lever plate adj. screw washer

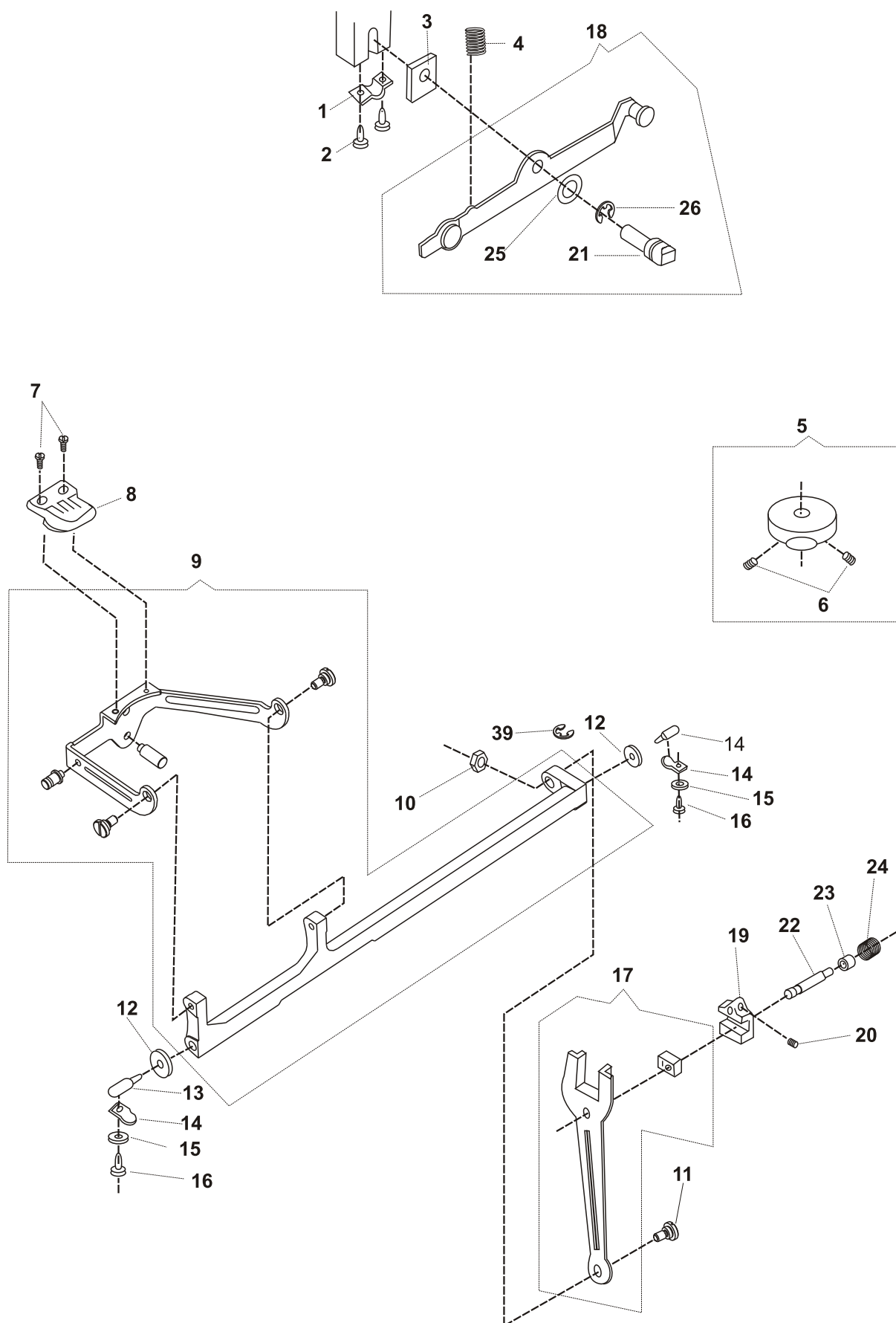


<u>Pos</u>	<u>Part No</u>	<u>Description</u>
1	270 444921	Disc driving gear retaining ring
2	270 444923453	Disc driving gear shaft friction washer
3	270 141920455	Disc stack positioning screw
4	270 446138	Disc stack positioning screw washer
5	270 353287	Disc stack (Plastic)
6	270 353424	Disc driving gear shaft spacer
7	270 446418	Disc driving gear shaft
8	270 353575	Disc driving gear shaft mounting plate
9	270 353488	Disc driving gear shaft washer
10	270 053648451	Disc driving gear shaft nut
11	270 353375451	Disc driving gear shaft mount. plate screw washer
12	270 113435451	Disc driving gear shaft mounting plate screw
13	270 113455001	Disc driving gear shaft mounting plate screw
14	270 353288930	Disc driving gear complete

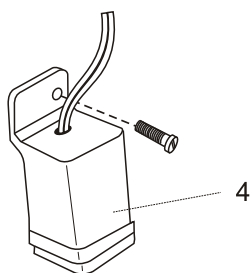
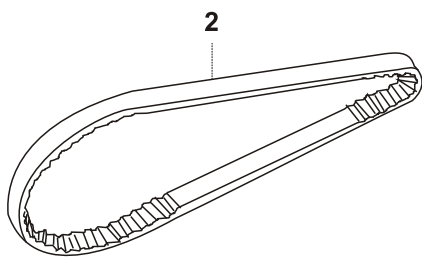
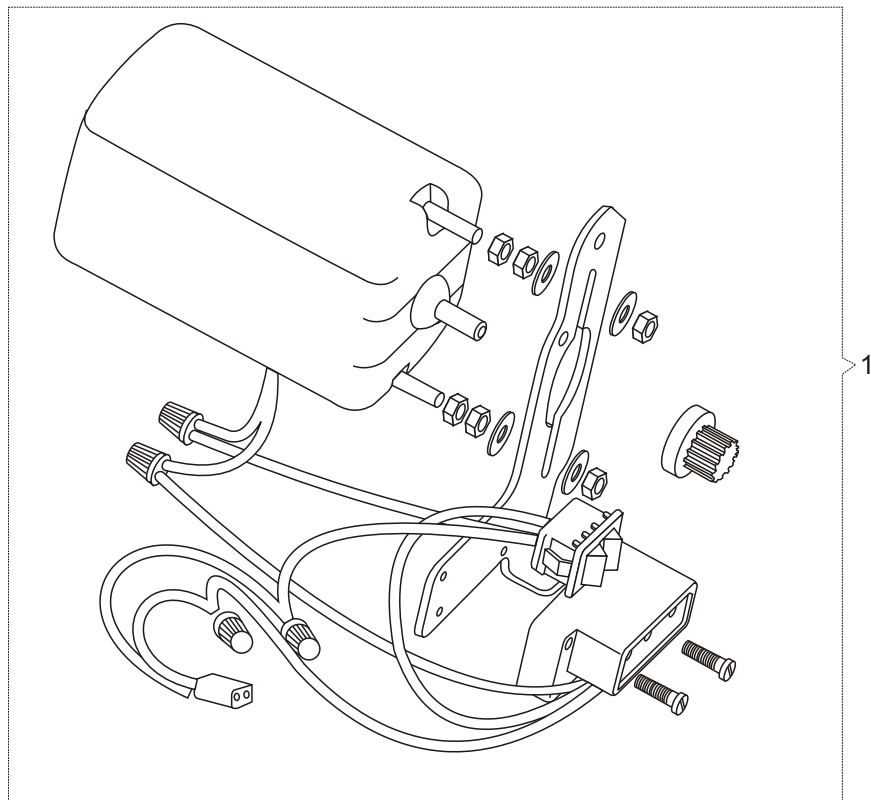


<u>Pos</u>	<u>Part No</u>	<u>Description</u>
1	357012937	Buttonholer complete
2	270 356650	Feed regulator positioning pin
3	270 356830001	Washer
4	270 357094-000	Positioning pin carrier
5	270 618638005	Nut
6	270 141913451	Feed regulator arm screw
7	270 408030	Retaining ring
8	270 445808	Washer
9	270 179949	Mounting plate stud spring
10	270 445486	Retaining ring
11	358499451	Arm clamp screw
12	270 356081	Cam follower lever link (Left)
13	270 113513451	Screw
14	53640819	Nut
15	270 356653480	Reverse button
16	357119000	Mounting plate stud
17	270 044892000	Feed regulator positioning pin friction spring

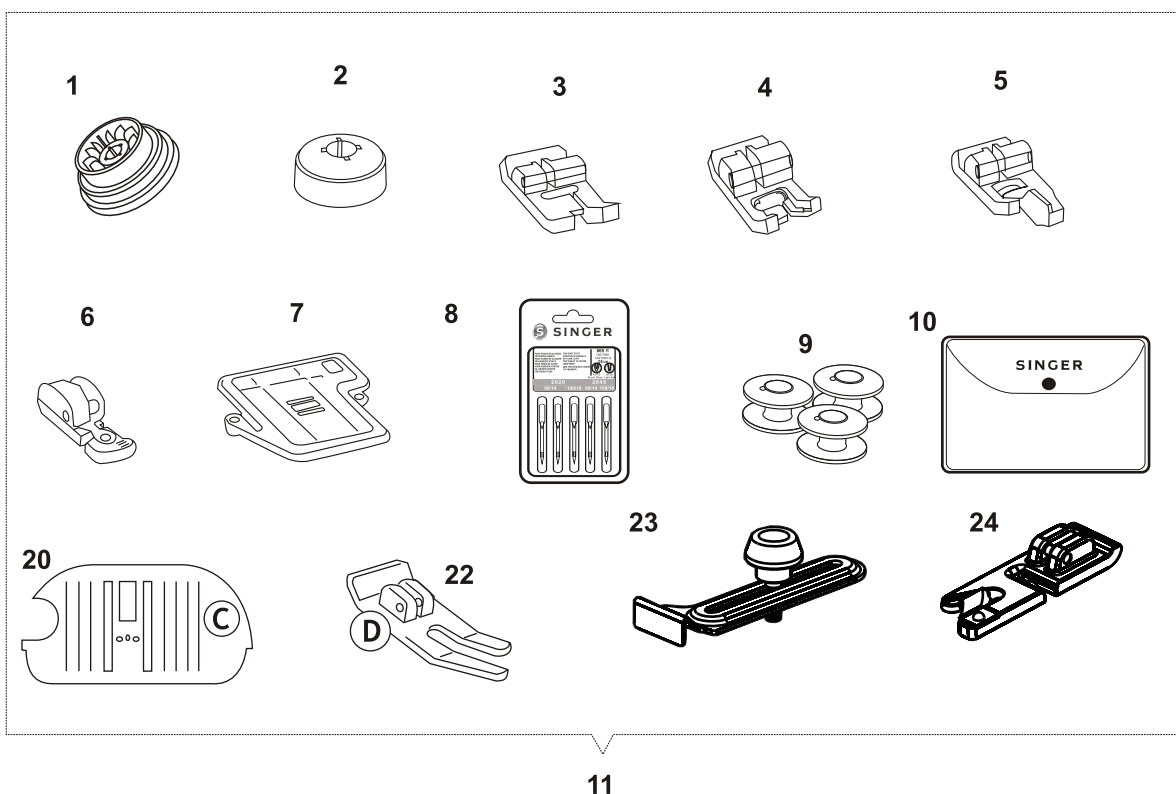
For all other models



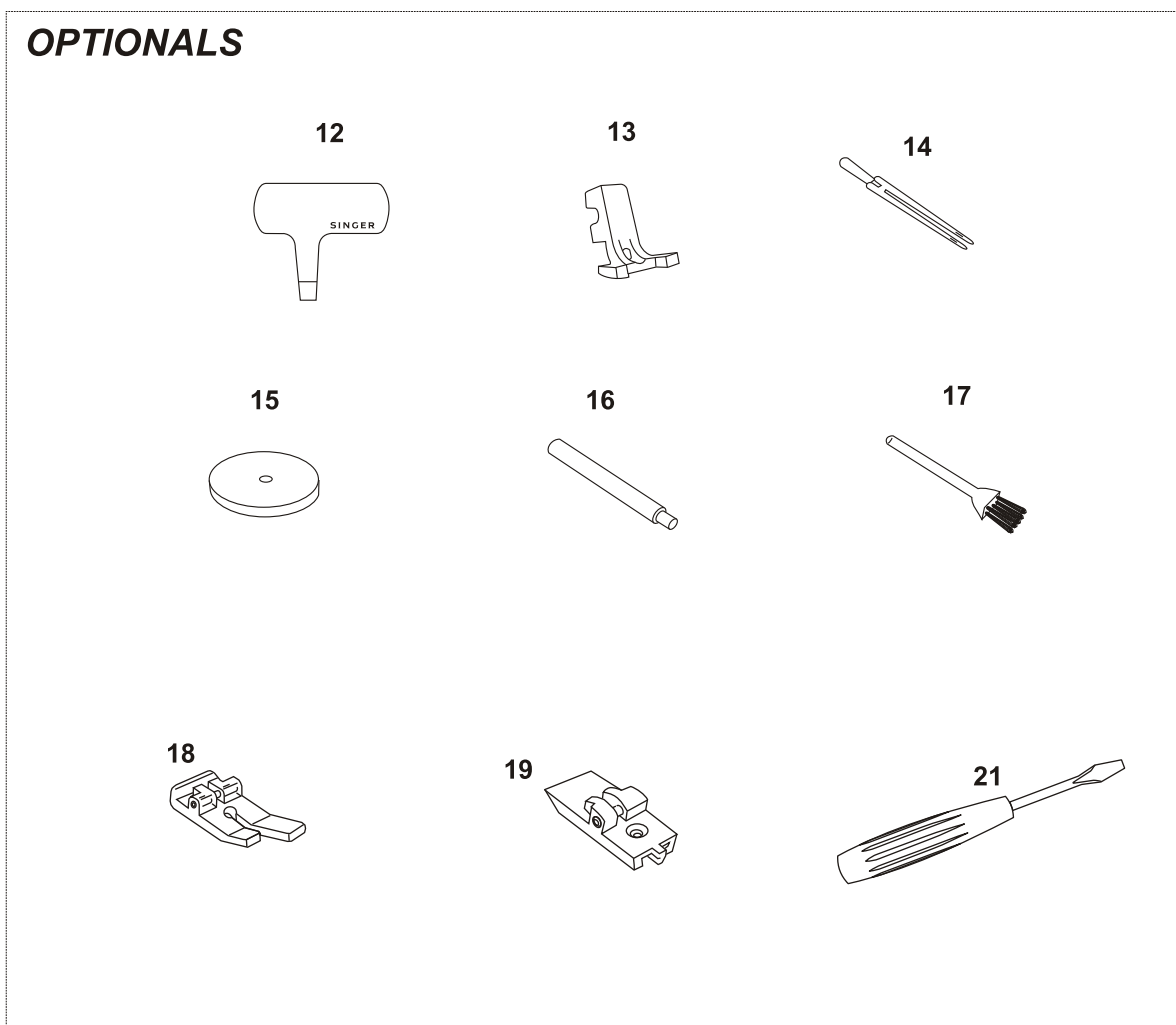
<u>Pos</u>	<u>Part No</u>	<u>Description</u>
1	270 446485	Hinge stud clamp
2	270 113455001	Clamp screw
3	270 179955	Stud spacer
4	270 446249	Lever spring
5	270 446228	Feed lifter cam assembly
6	270 354105833	Feed lifter cam screw
7	N/S	Feed dog screw
8	N/S	Feed dog
9	357651000	Feed rock shaft complete (W/o drop feed)
10	270 053648451	Feed forked connection screw nut
11	270 531623451	Feed forked connection screw
12	270 353397	Washer
13	270 446487001	Feed rock shaft center
14	270 446484	Feed rock shaft clamp
15	270 353375451	Washer
16	270 113455001	Shaft supporting bracket screw
17	270 357641000	Feed forked conection with slide block
18	270 356222931	Feed lifting lever complete
19	N/S	Feed regulator assembly
20	270 141925833	Feed regulator set screw
21	270 353448	Feed lifting lever hinge stud
22	270 446483	Regulator pin
23	270 445768	Hinge spring bushing
24	270 179890	Hinge spring
25	270 353427	Washer
26	270 353428	Retaining ring



<u>Pos</u>	<u>Part No</u>	<u>Description</u>
1	600416	Motor complete USA
2	270 353518001	Motor belt
3	362095910	Foot controler complete 120V USA
4	600414	LED USA



OPTIONALS



Pos	Part No	Description
1	270 179967463	Spool pin thread lead off
2	270 507664469	Spool pin thread lead off (small)
3	270 446492000	Presser foot for embroidering (J)
4	270 161927000	Buttonhole presser foot (L)
5	270 356630000	Blind hem presser foot
6	N/S	Zipper presser foot
7	270 313117000	Feed cover
8	N/S	Needle pack
9	270 172336	Bobbins (3 unities)
10	270 358286451	Acessories storage
11	N/S	Attachment set complete
12	270 357306	Screwdriver (Optional)
13	270 179911	Presser foot for button sewing (H) (Optional)
14	270 531868	Twin needle (Optional)
15	N/S	Felt for spool pin (Optional)
16	270 356942455	Spool pin (Optional)
17	270 546358	Lint brush (Optional)
18	270 358183000	1/4 inch foot (Optional)
19	270 358174000	Invisible zipper foot (Optional)
20	N/S	Needle plate (Straight stitch) (Optional)
21	N/S	Screw driver (Optional)
22	153267000	Presser foot (Straight stitch) (Optional)
23	N/S	Seam Guide
24	N/S	Narrow Rolled Hem Foot